

Bearing (Embedded) Thermocouples (Type 6) and Pt100 Sensors (Type 66)



A range of fast response miniature embedment thermocouples and high accuracy PtI00 sensors designed for surface temperature measurements in general industrial applications, such as in bearing shoe monitoring, to give a reliable indication of bearing wear and oil film breakdown through continuous monitoring of temperature

TC Ltd for Temperature Sensing, Measurement and Control

Type 6 Bearing (Embedded) Thermocouples

Bearing (Embedded) Tip Sensitive Thermocouples

A range of fast response, miniature embedment thermocouples designed for surface temperature measurements in general industrial applications, such as in bearing shoe applications, to give a reliable indication of bearing wear and oil film breakdown through the continuous monitoring of temperature. These tip sensitive thermocouples have an operating temperature range of -25°C to +250°C and can be supplied with a pressure tested oil seal barrier to prevent leakage. Standard assemblies are easy to install in drilled holes for general temperature sensing applications whereas the spring loaded 'top hat' style assemblies are inserted into a milled hole with a retaining clip to compress the spring and retain the sensor against the surface being monitored.

- · Fast response and cost-effective solution to bearing temperature monitoring
- Standard (Cap) or 'Top Hat' style tips
- Pressure tested (minimum 5bar/75psi for at least one hour) Oil Seal Barrier (feedthrough) available
- Stainless Steel and Phosphor Bronze tip materials
- Sensors and Oil Seals are rated for use up to 250°C
- Colour coded to IEC584.3 or ANSI MC96.1

	Thermocouple	Temperature Range*				
SEC.	Туре	(continuous)	(short term)			
K	Nickel Chromium vs Nickel Aluminium	0 to +1100°C	-180 to +1350°C			
T	Copper vs Constantan	-185 to +300°C	-250 to +400°C			
J	Iron vs Constantan	+20 to +700°C	-180 to +750°C			
N	Nicrosil vs Nisil	0 to +1100°C	-270 to +1300°C			
E	Nickel Chromium vs Constantan	0 to +800°C	-40 to +900°C			

*Construction of Type 6 Thermocouples limits the temperature range to -25°C to +250°C.

	Oil Seal Barrier - Diameters							
SEC ⁻	Oil Seal Diameter (d2)	Internal Diameter						
es	3.2mm (1/8")	2.7mm						
Siz	4.76mm (3/16")	3.33mm						
Standard	5.5mm	4.5mm						
	6.0mm	4.0mm						
	6.4mm (1/4")	4.93mm						



		Tip Styl	Naterials				
SEC	Tip Dia	meters	Standard (Ca	ap) Style Tip	Top Hat Style Tip		
Sizes	→ d1 → _			 1			
	Tin	Tip I.D.	Tip Materia	l and Length	Tip Material and Length		
ard	0.D.		Stainless Steel	Phosphor Bronze	Stainless Steel	Phosphor Bronze	
pu			SS	РВ	SS	РВ	
Sta	1.5mm	1.09mm	8.0mm	-	-	-	
	2.0mm	1.66mm	8.0mm	-	-	-	
	3.0mm	2.6mm	8.0mm	-	-	-	
	3.2mm (1/8")	2.71mm	8.0mm	9.0mm	-	-	
	4.0mm	3.6mm	10.0mm	10.0mm	-	-	
	6.0mm	5.4mm	8.0mm	-	6.0mm	-	
	6.35mm (1/4")	5.4mm	8.0mm	8.0mm	6.0mm	-	

Phosphor Bronze offers superior thermal conductivity when compared to Stainless Steel, thereby improving response times to temperature changes.

	Extension Cables										
SEC	Diagram	Specification	Pairs	OD	Code	Diagram	Specification	Pairs	OD		
B53/ SSB		PFA Twisted Pair with Stainless Steel Braid One pair of 7/0.15mm conductors PFA insulated. Pair twisted with overall stainless steel braid.	1	2.0mm	BM 0702/ SSB		PFA 2-pair alternative for duplex sensors with Stainless Steel Braid Multipairs of 7/0.2mm dia conductors PFA insulated. Pairs twisted and bunched and screened with Mylar® aluminium tape with a drainwire. PFA sheathed with overall stainless steel braid.	2	5.0mm		



Bearing (Embedded) Thermocouples Type 6









Type 66 Bearing (Embedded) Pt100 Sensors

Bearing (Embedded) Tip Sensitive Pt100 Sensors

A range of high accuracy, miniature Pt100 embedment sensors designed for surface temperature measurements in general industrial applications, such as in bearing shoe applications, to give a reliable indication of bearing wear and oil film breakdown through the continuous monitoring of temperature. These tip sensitive resistance thermometers have an operating temperature range of -25°C to +250°C and can be supplied with a pressure tested oil seal barrier to prevent leakage. Standard assemblies are easy to install in drilled holes for general temperature sensing applications, whereas the spring loaded 'top hat' style assemblies, are inserted into a milled hole with a retaining clip to compress the spring and retain the sensor against the surface being monitored.

- · High accuracy and stability maintained throughout operating life
- Standard (Cap) or 'Top Hat' style tips
- Pressure tested (minimum 5bar/75psi for at least one hour) Oil Seal Barrier (feedthrough) available
- Stainless Steel and Phosphor Bronze tip materials
- Sensors and Oil Seals are rated for use up to 250°C



ION	Wiring Configuration	Tip Diameter							
SECT		3.0mm	3.2mm (1/8")	4.0mm	6.0mm	6.4mm (1/4")			
1 (Simplex)	3 wire	~	~	~	~	~			
	4 wire	~	~	~	~	~			
2 (Duplex)	3 wire	~	~	~	~	r			
	4 wire				V	~			

	Oil Seal Barrie	l Seal Barrier - Diameters					
SEC SEC	Oil Seal Diameter (d2)	Internal Diameter					
es	3.2mm (1/8")	2.7mm					
Siz	4.76mm (3/16")	3.33mm					
ard	5.5mm	4.5mm					
and	6.0mm	4.0mm					
St	6.4mm (1/4")	4.93mm					

		Tip Styl	Lengths and I	Vaterials			
SEC.	Tip Dia	meters	Standard (C	ap) Style Tip	Top Hat Style Tip		
Sizes) d1 <mark></mark>	$\frac{\frac{1}{d1}}{\frac{1}{d1}}$				
ard	Tin Tin		Tip Materia	l and Length	Tip Material and Length		
tand	0.D.	I.D.	Stainless Steel SS	Phosphor Bronze PB	Stainless Steel SS	Phosphor Bronze PB	
s	3.0mm	2.6mm	8.0mm	-	-	-	
	3.2mm (1/8")	2.71mm	8.0mm	9.0mm	-	-	
	4.0mm	3.6mm	10.0mm	10.0mm	-	-	
	6.0mm	5.4mm	8.0mm	-	6.0mm	-	
	6.35mm (1/4")	5.4mm	8.0mm	8.0mm	6.0mm	-	

0.25mm

Phosphor Bronze offers superior thermal conductivity when compared to Stainless Steel, thereby improving response times to temperature changes.

		Extension Cables									
SEC	Diagram	Specification	Cores	OD	Code	Diagram	Specification	Cores	OD		
RT32/ SSB		PFA with Steel Braid 3 cores of 7/0.1mm stranded copper conductors. Cores PFA insulated. Cores bunched together. Stainless steel wire braid overall.	3	1.8mm	RT37/ SSB		PFA with Steel Braid 3 cores of 7/0.2mm stranded copper conductors. Cores PFA insulated. Cores bunched together. Stainless steel wire braid overall.	3	2.1mm		
RT42/ SSB		PFA with Steel Braid 4 cores of 7/0.1mm stranded copper conductors. Cores PFA insulated. Cores bunched together. Stainless steel wire braid overall.	4	1.7mm	RT68/ SSB		PFA with Steel Braid 6 cores of 19/0.05mm stranded copper conductors. Cores PFA insulated. Cores twisted with PFA sheath and stainless steel wire braid overall.	6	2.8mm		
RT62/ SSB		PFA with Steel Braid 6 cores of 7/0.1mm stranded copper conductors. Cores PFA insulated. Cores bunched together. Stainless steel wire braid overall.	6	2.2mm	RT32/ SSB/ TEF		PFA / Steel Braid / PFA Overall 3 cores of 7/0.2mm stranded copper conductors. Cores PFA insulated. Cores bunched together with stainless steel wire braid and PFA overall.	3	2.2mm		
RT82/ SSB		PFA / Steel Braid / PFA Overall 8 cores 7/0.1mm stranded copper conductors. Cores PFA insulated. Cores bunched together, PTFE wrapped with stainless steel wire braid and PFA overall.	8	3.8mm	RT42/ SSB/ TEF		PFA / Steel Braid / PFA Overall 4 cores of 7/0.2mm stranded copper conductors. Cores PFA insulated. Cores bunched together with stainless steel wire braid and PFA overall.	4	2.4mm		
RT35/ SSB		PFA with Steel Braid 3 cores of 7/0.15mm stranded copper conductors. Cores PFA insulated, bunched together with PFA overall sheath. Stainless steel wire braid overall.	3	2.1mm	RT62/ SSB/ TEF		PFA / Steel Braid / PFA Overall 6 cores of 7/0.2mm stranded copper conductors. Cores PFA insulated. Cores bunched together with stainless steel wire braid and PFA overall.	6	3.1mm		

Bearing (Embedded) Pt100 Sensors Type 66











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